

TO READ 108" - 120" (2743.20mm - 3048.00mm) DIGITAL OUTSIDE DIAMETER/CIRCUMFERENCE TAPES

KNOB DISPLAY WINDOW PITAPE COM HEAD OF TAPE SETUP LINE MODES ACTUATOR POWER/ SETUP ACTUATOR

U.S. Patent No. 9,829,298

Instructions for 108" – 120" (programmed at **120**"):

1) Insert the tail of tape through the window at the head of tape, then slide the tail underneath the digital unit to prepare for setting up lines (listed on step 3 below).

NOTE: Use care when sliding the stator strip underneath the digital unit.

- 2) Turn on the digital unit by pushing the right button until the dashes are displayed.
- 3) Position the tape so that the set-up line on the head of the tape lines up exactly with the 120" set-up line on the tail of the tape.
- 4) Push the right button until "SET" is displayed. The digital unit should now display the measurement that corresponds with the set-up line.
- 5) Take the readings while applying 5 lbs. tension. The left button is multi-functional. Pressing it repeatedly will display the different measurement modes. The measurement modes offered are metric circumference, metric diameter, inch circumference, and inch diameter.
- 6) When not in use, the digital unit turns off automatically after approximately 5 minutes.

NOTE: If digital unit needs to be reset or error message is shown, turn off digital unit by pressing right button until all characters disappear. Then repeat steps 2 through 4.

The diameter display has a resolution of .0005''(.01 mm) with an overall tape accuracy of $\pm .005''(\pm .13 \text{ mm})$.

ADVISORY: Should any repairs be needed, please contact us. Opening the housing unit may result in voiding the manufacturer's warranty. For battery replacement, please see the Digital Battery Change Instruction Sheet.

CARE: Keep tape clean and dry.

PI TAPE and the 🖶 logo are trademarks of Pi Tape Texas, LLC, and they are registered in the USA and in 45 other countries. Please visit https://www.pitape.com/trademarks.htm for a list of countries in which our trademarks are registered.